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Multiple Signature Analysis: A Framework for
Built-In Self-Diagnostic

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 - Diagnostic Model

 - Fault Detecting and Locating Capabilities

- Probabilities of Fault Masking and Correct Fault Diagnosis

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Problem Motivation

Goals:

- Identification of faulty components in a board or system from space-time compressed responses.
- Analysis of fault-detecting and locating capabilities for space-time compressors.
- Estimation of fault-masking and correct fault diagnosis probabilities.

Assumption:

At most l components in the board may be faulty.

Approach:

Multiple signature analysis using nonbinary multiple error-correcting Reed-Solomon codes.

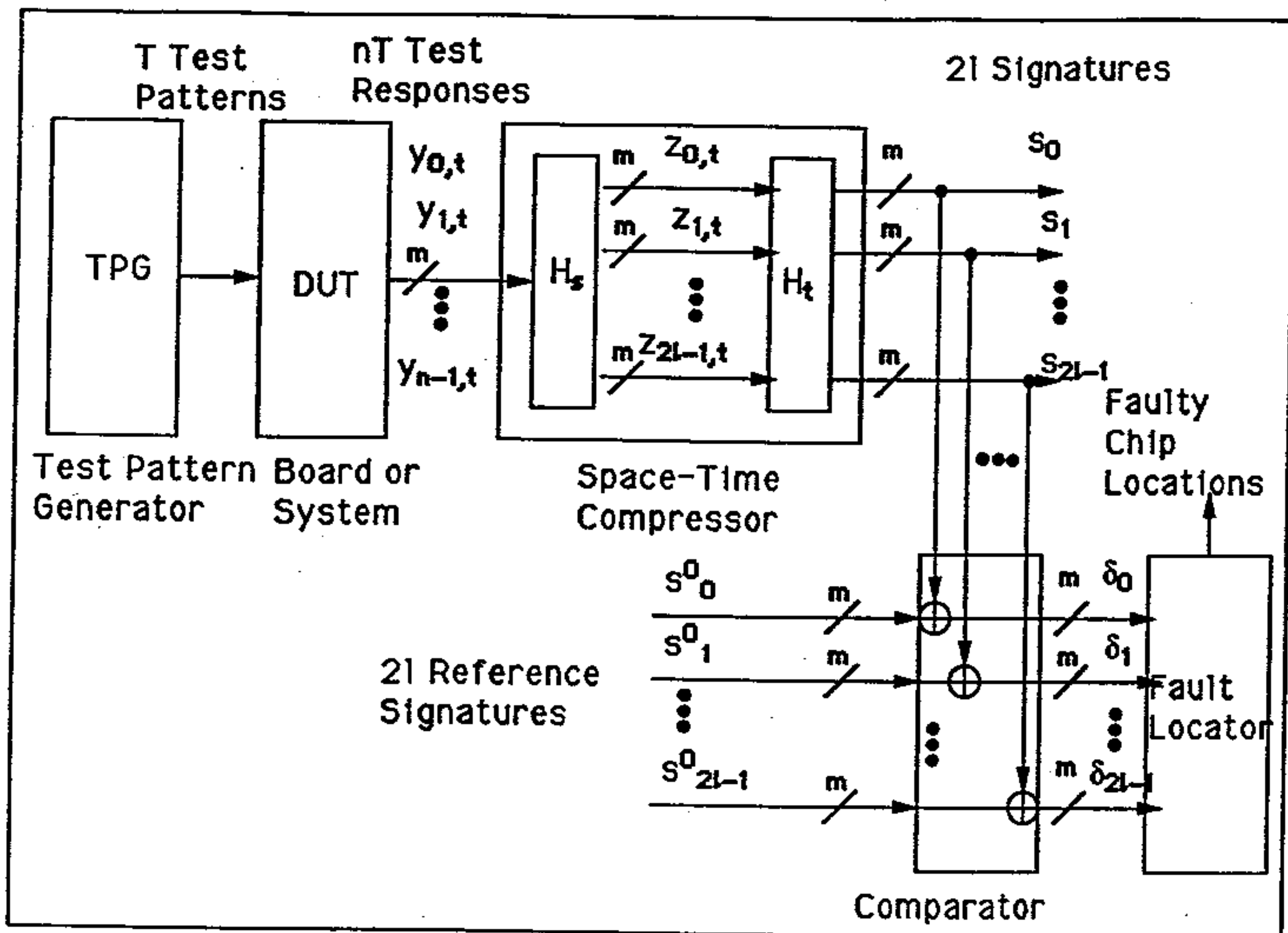
Multiple Signature Analysis Approach

Diagnostic Model:

1. Application of pseudorandom test patterns onto the primary inputs of n chips on a board under test.
2. Space and time compression of test responses into $2l$ space-time signatures where l is the number of faulty chips to be located.
3. Identification of faulty chips by analyzing distortions in the space-time signatures.

Multiple Signature Analysis Approach

Built-In Self-Diagnostic:



Space-Time Compression of Test Responses

Test Responses:

Test responses obtained from n chips of a board under test with respect to T test patterns are

$$Y = \begin{bmatrix} y_{0,0} & y_{0,1} & \cdots & y_{0,T-1} \\ y_{1,0} & y_{1,1} & \cdots & y_{1,T-1} \\ \vdots & \vdots & \cdots & \vdots \\ y_{n-1,0} & y_{n-1,1} & \cdots & y_{n-1,T-1} \end{bmatrix},$$

where $y_{i,t} \in GF(2^m)$ is a (m -bit) chip test response from the chip number i , $0 \leq i \leq n - 1$, at time moment t (m is the number of output pins in a chip).

Space-Time Compression of Test Responses

Space Compression:

Space compression based on a check matrix H_s for the $[n, n - 2l, 2l + 1]$ l -error-correcting Reed-Solomon code is

$$Z = [z_{j,t}] = H_s Y,$$

where

$$H_s = \begin{bmatrix} 1 & \alpha & \dots & \alpha^{n-1} \\ 1 & \alpha^2 & \dots & \alpha^{2(n-1)} \\ \vdots & \vdots & \ddots & \vdots \\ 1 & \alpha^{2l} & \dots & \alpha^{2l(n-1)} \end{bmatrix},$$

$z_{j,t} = \sum_{i=0}^{n-1} y_{i,t} \alpha^{(j+1)i}$, $0 \leq j \leq 2l - 1$, $0 \leq t \leq T - 1$, and α is a primitive in $GF(2^m)$, that is $\alpha^i \neq \alpha^j$ $i \neq j$, $i, j = 0, 1, \dots, 2^m - 2$.

Space-Time Compression of Test Responses

Time Compression:

Time compression based on a check matrix H_t for the $[T, T - 1, 2]$ Reed-Solomon code is

$$\begin{aligned} s = (s_0, \dots, s_{2l-1})^{tr} &= ZH_t^{tr}, \\ &= H_s Y H_t^{tr}, \end{aligned}$$

where

$$H_t = [\alpha^{T-1} \alpha^{T-2} \dots 1],$$

and $s_j = \sum_{t=0}^{T-1} z_{j,t} \alpha^{T-1-t}$, $0 \leq j \leq 2l - 1$.

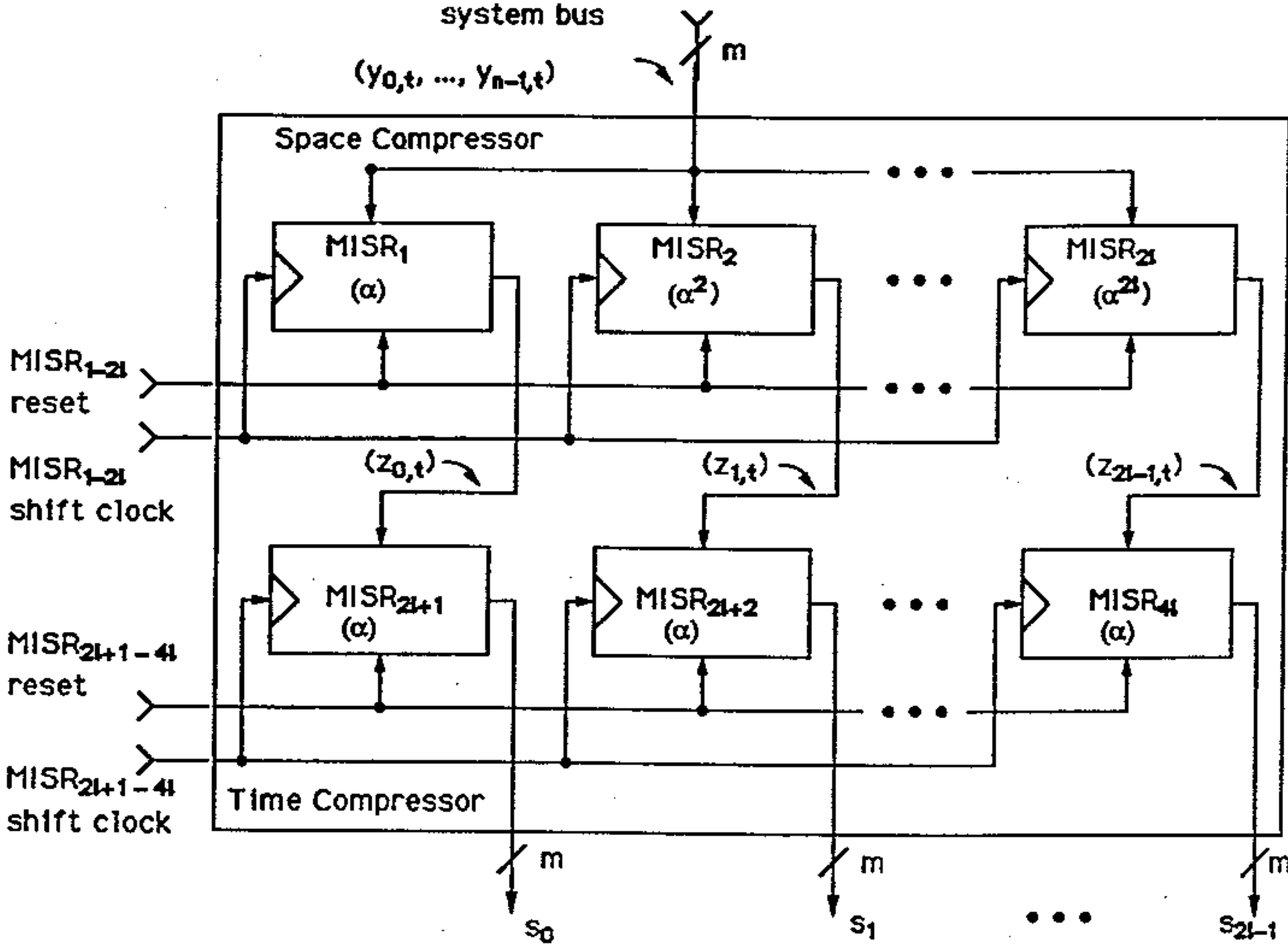
Space-Time Compression of Test Responses

Structure of a Space-Time Compressor:

Space compression by H_s requires $2l$ MISRs with feedback polynomials corresponding to α , $\alpha^2, \dots, \alpha^{2l}$ and time compression is performed by $2l$ identical MISRs with feedback polynomial corresponding to α .

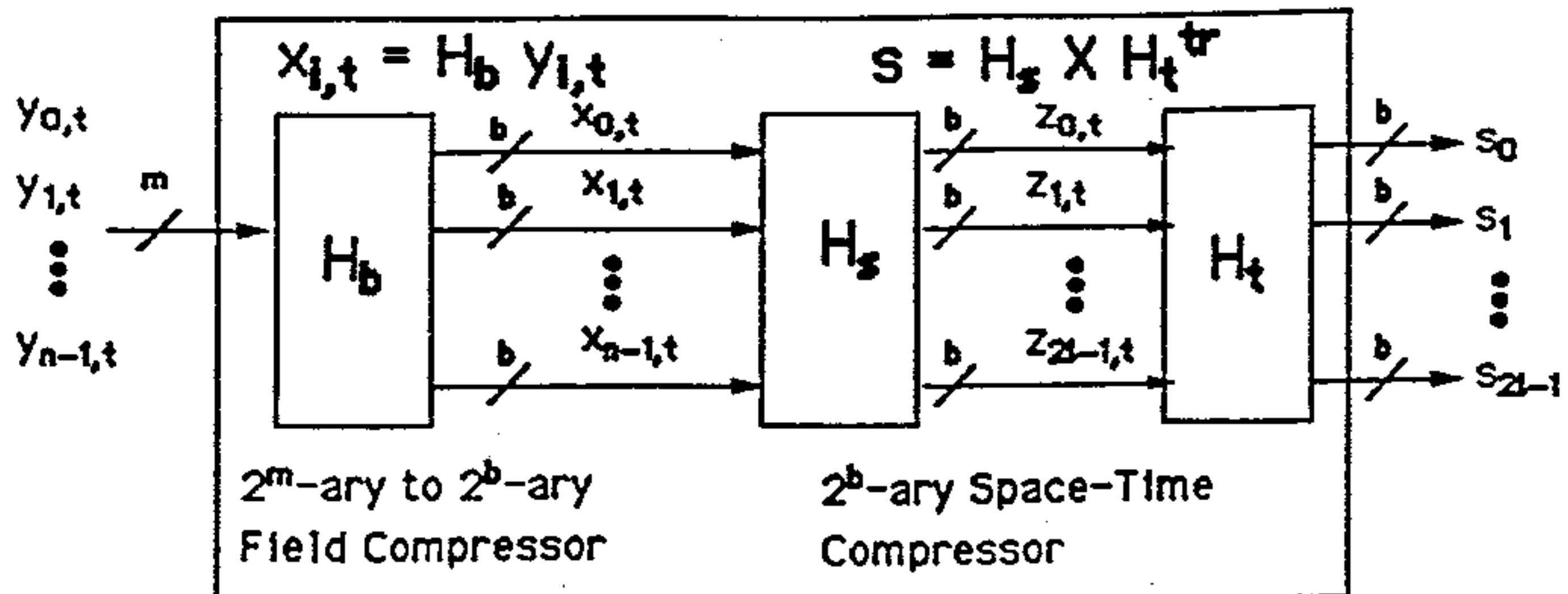
Space-Time Compression of Test Responses

Space-Time Compressor:



Space-Time Compression of Test Responses

Field Compressor:



Fault Detecting and Locating Capabilities

Let $E = [e_{i,t}]$ where $e_{i,t} = y_{i,t} \oplus y_{i,t}^0 \in GF(2^m)$, $0 \leq i \leq n - 1$, $0 \leq t \leq T - 1$ are error manifestations due to faulty chips on board under test and $y_{i,t}^0$ are the correct chip responses.

Then distortions $\delta = (\delta_0, \dots, \delta_{2l-1})^{tr}$ in space-time signatures are

$$\begin{aligned}\delta = s \oplus s^0 &= H_s Y H_t^{tr} \oplus H_s Y^0 H_t^{tr}, \\ &= H_s E H_t^{tr},\end{aligned}$$

where s^0 are precomputed space-time signatures for the fault free response Y^0 .

Fault Detecting and Locating Capabilities

Now let $e = (e_0, \dots, e_{n-1})^{tr}$ denote the time compressed error vector as

$$e = EH_t^{tr},$$

where $e_i = \sum_{t=0}^{T-1} e_{i,t} \alpha^{T-1-t}$, $0 \leq i \leq n-1$.

Then distortions δ in space-time signatures are

$$\delta = H_s e,$$

where $\delta_j = \sum_{i=0}^{n-1} e_i \alpha^{(j+1)i}$, $0 \leq j \leq 2l-1$.

Since, the minimum distance of the space compression code is $2l+1$, up to $2l$ errors in e can be detected and up to l errors in e can be located.

Probabilities of Fault-Masking and Diagnosis

Chip-independent Error Model:

There are two components involved in error $e_{i,t} = y_{i,t} \oplus y_{i,t}^0$, *temporal* and *spatial*.

For the *temporal* aspect, we assume that errors at two different times are not correlated (*temporal independence*).

For the *spatial* aspect, we assume that each chip output at a given time is distorted independently of other chips (*spatial independence*) and for each chip we assume 2^m -ary symmetric error model.

Probabilities of Fault-Masking and Diagnosis

Fault Masking Probability:

$$P_{fm} = \Pr\{\delta = 0\} - \Pr\{E = 0\},$$

Let w be the probability that chip i is faulty and p_T be the conditional probability that e_i (i th component of time compressed error vector e) is nonzero given chip i is faulty. Then

$$\Pr\{\delta = 0\} = \sum_{i=0}^n A_i \left(\frac{p_T w}{q-1} \right)^i (1 - p_T w)^{n-i}.$$

where n is the number of chips on board, A_i are the number of codewords of weight i in the space compression code, $q = 2^m$ and m is the number of output pins per chip.

Let p be the conditional probability that $e_{i,t}$ is nonzero given chip i is faulty. Then

$$\Pr\{E = 0\} = (w(1-p)^T + 1-w)^n.$$

Probabilities of Fault-Masking and Diagnosis

Fault Masking Probability:

The conditional probability p_T that e_i is not equal to zero when T test patterns are applied is

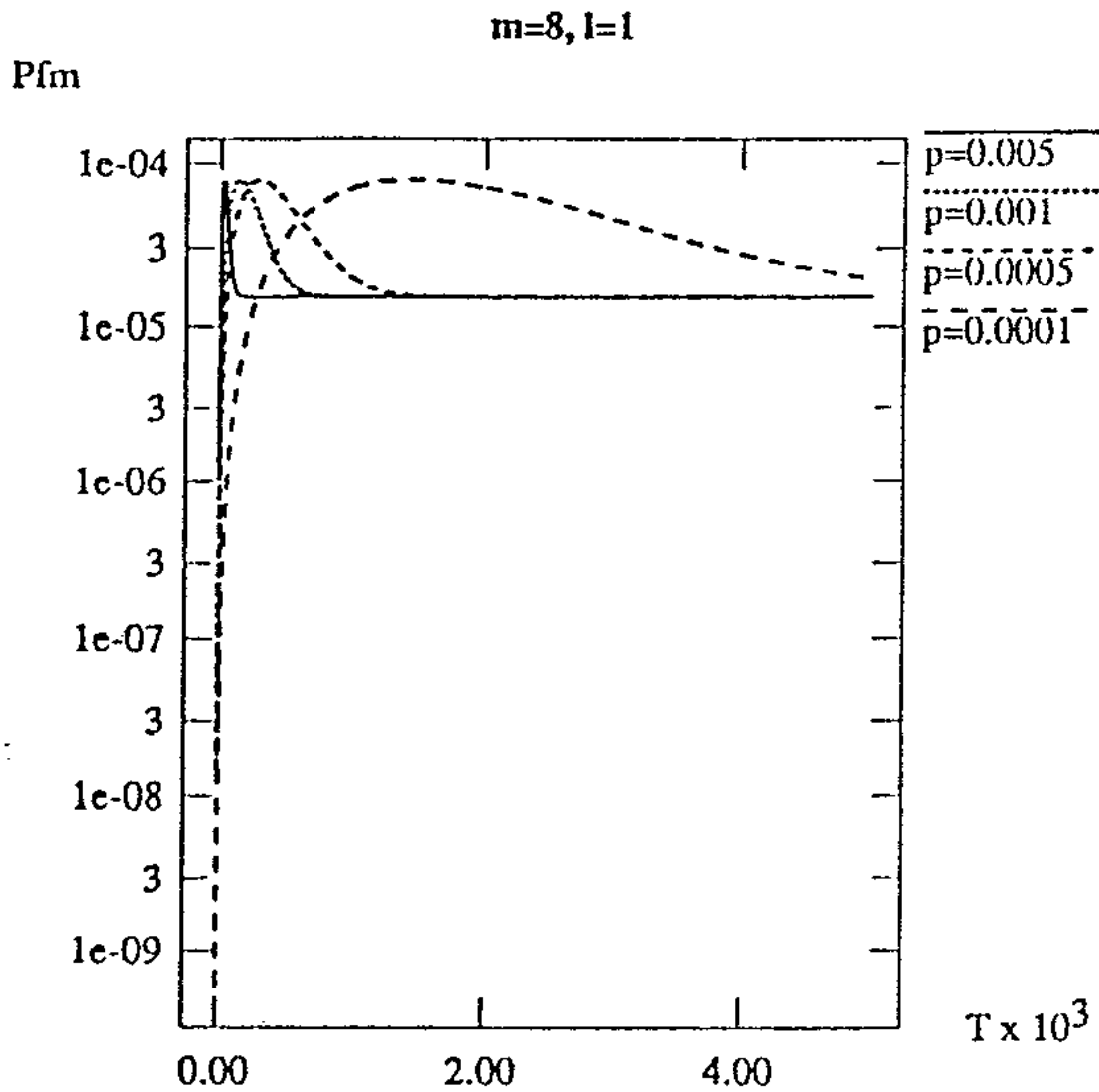
$$p_T = 1 - \left(\frac{p}{q-1} \right) p_{T-1} - (1-p)(1-p_{T-1}).$$

Solving the above difference equation with initial condition $p_1 = p$ we have

$$p_T = 1 - q^{-1} \left[1 + (q-1) \left(1 - \frac{qp}{q-1} \right)^T \right].$$

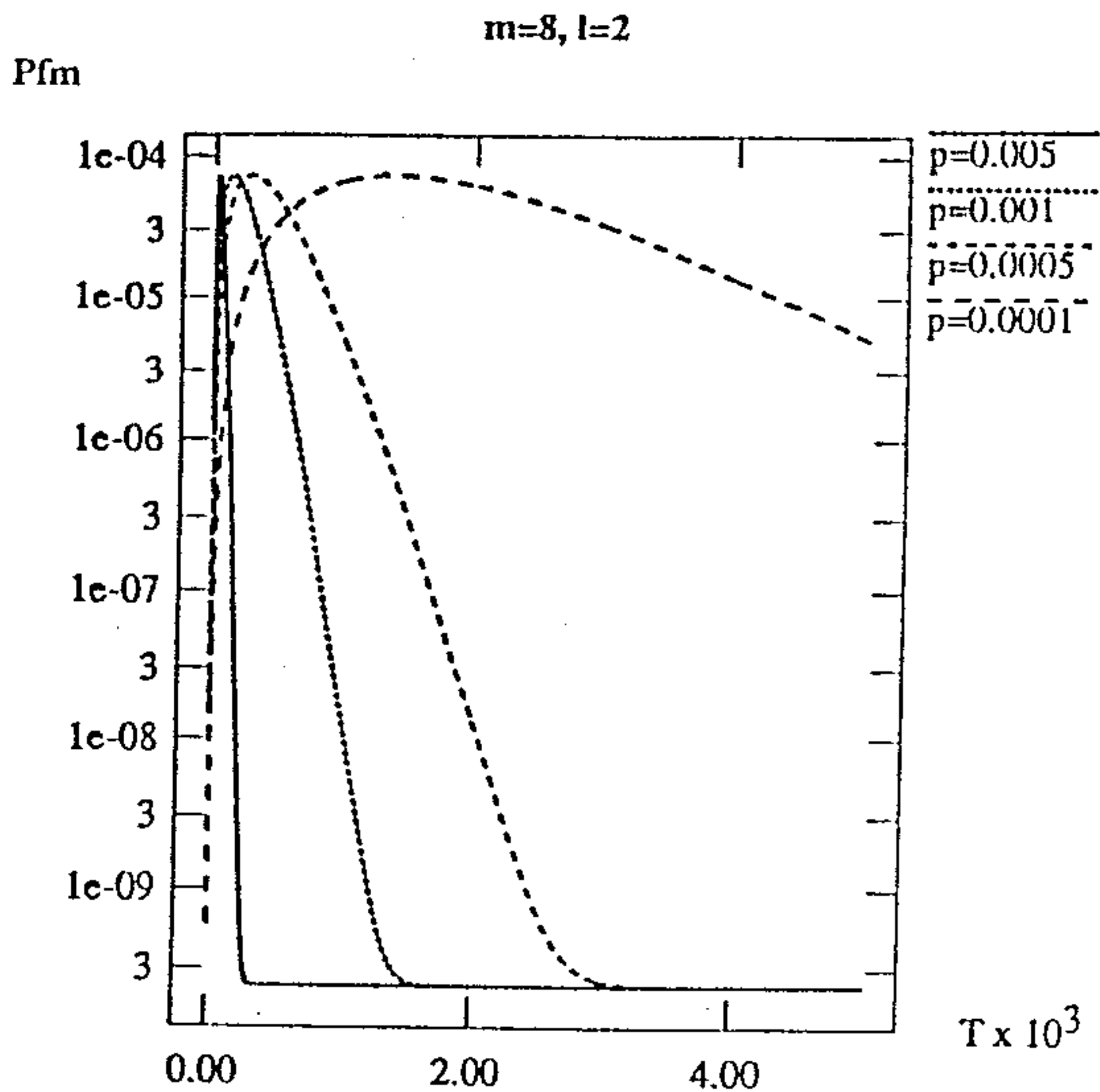
Probabilities of Fault-Masking and Diagnosis

Fault Masking Probability:



Probabilities of Fault-Masking and Diagnosis

Fault Masking Probability:



Probabilities of Fault-Masking and Diagnosis

Fault Masking Probability:

$$P_{fm} = \sum_{i=0}^n A_i \left(\frac{p_T w}{q-1} \right)^i (1 - p_T w)^{n-i} - (w(1-p)^T + 1 - w)^n$$

This result is a generalization of several known results. For example, for $n = 1$, MISR compression becomes a special case of the space-time compressor.

$$P_{fm} = q^{-1} \left[1 + (q-1) \left(1 - \frac{qp}{q-1} \right)^T \right] - (1-p)^T.$$

For $T = 1$, a multiplex MISR consisting of $d - 1 = 2l$ MISRs becomes a special case of the space-time compressor.

$$P_{fm} = \sum_{i=1}^n A_i \left(\frac{p}{q-1} \right)^i (1-p)^{n-i}.$$

Probabilities of Fault-Masking and Diagnosis

Correct Fault Diagnosis Probability:

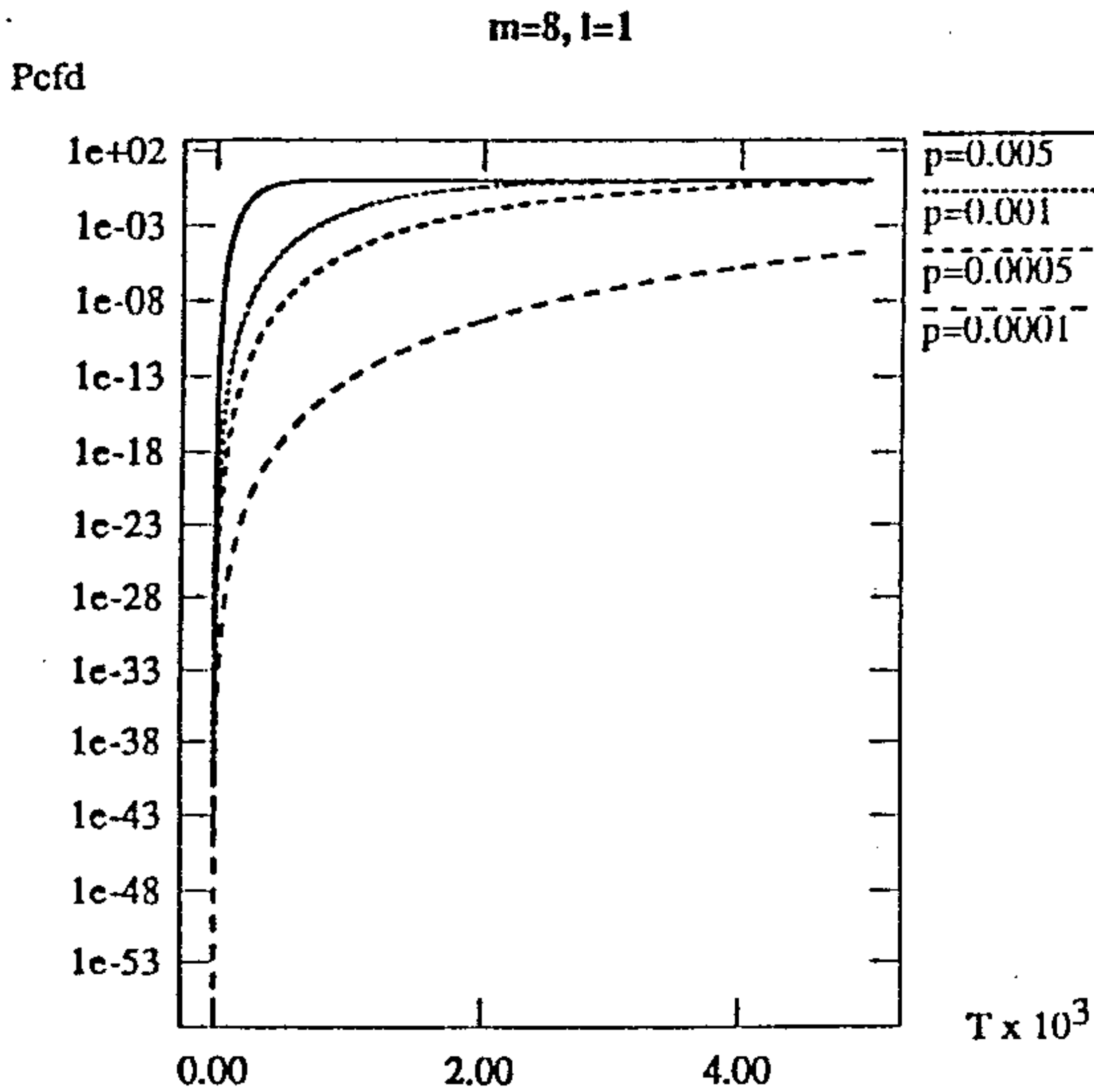
The probability of correct fault diagnosis, P_{cfd} , for a bounded distance fault-locator is the probability that the fault locator output corresponds to correct fault locations.

For the chip-independent error model

$$P_{cfd} = \sum_{i=0}^l \binom{n}{i} (p_T w)^i (1 - p_T w)^{n-i}.$$

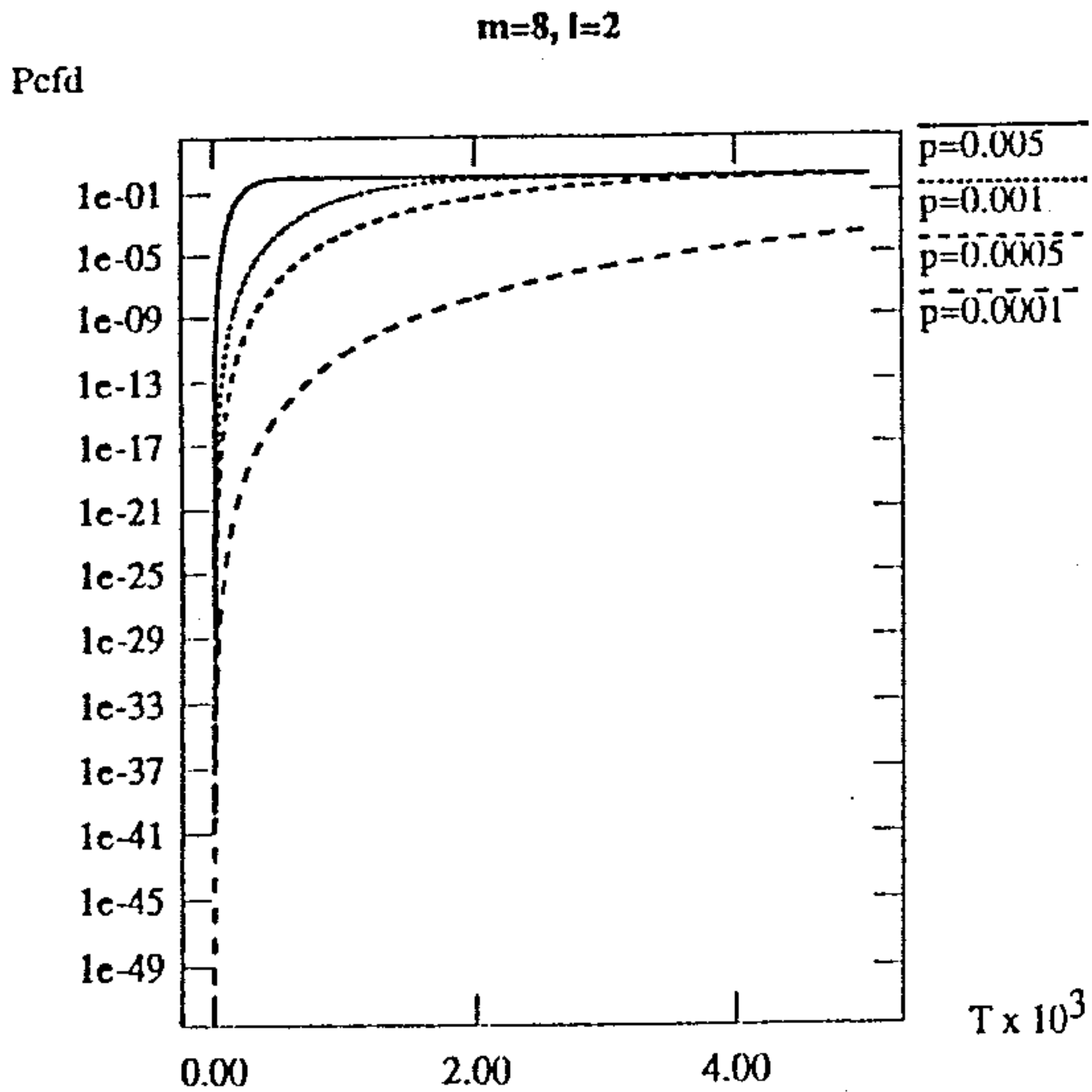
Probabilities of Fault-Masking and Diagnosis

Correct Fault Diagnosis Probability:



Probabilities of Fault-Masking and Diagnosis

Correct Fault Diagnosis Probability:



Conclusions

1. Up to l faulty chips can be identified using $2l$ space-time signatures.
2. Probability of fault masking is 2^{-2lm} .